



For those, who choose quality



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Our company



JSC "Kamensk-Uralsky Non-Ferrous Metal Working Plant",

is the leading enterprise in non-ferrous industry of Russia.

A very impressive list of products manufactured by JSC "KUZOCM" includes today about 16 thousand of standard sizes products from more than 140 alloys on the basis of copper, nickel, zinc, etc. The main products are extruded and drawn bars of round, hexagonal, square and special shaped cross-section; round and rectangular wire; collector strips; bus-bars, anodes, casting and master alloys, powders, and cables.

The output products are widely used in various industries such as electrical, power engineering, metallurgical, machine-building, shipbuilding, chemical, petroleum refining, automotive industries, instrument engineering, aviation.

The process technology of metal working includes melting, casting, extruding, rolling, and drawing processing performed with high-tonnage equipment. The plant has its own laboratory which carries out quality control of the products by means of the modern test machines and reliable metrological equipment.

Nowadays, meeting the market requirements, there are some large-scale projects in process concerning restructuring, modernization, equipment acquisition and installation; new trends and techniques are mastered. Investment projects are focused on product quality assurance up to the international standards as well as on market offering new types of rolled metal production.

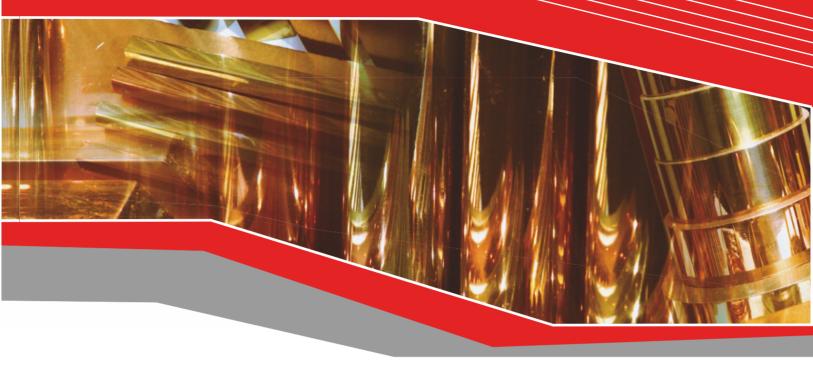
The plant is traditionally known as suppler of high-quality products meeting the requirements of international and Russian standards.

Production capacity of the enterprise allows to expand constantly the assortment of the output products. Competitive products are provided by means of the quality management system of the Company which corresponds to requirements of the International Standard ISO 9001: 2015 confirmed by International Certification.

Nowadays the JSC "Kamensk-Uralsky Non-Ferrous Metal Working Plant", steadily representing itself on the foreign market, exports to more than 22 far-abroad countries, such as Germany, France, Italy, Sweden, the Czech Republic, the Netherlands, etc.

Extensive experience, scientific potential, and dynamic development of the enterprise are the major components of our success and reliability.

Due to the manufacturing potentialities, the enterprise is able to satisfy the customers' demands, to deliver to them a wide range of products featuring various physical, mechanical and chemical properties. The primary concern of KUZOCM is full satisfaction of the needs of our clients.



Equipment for brass rod production

In October 2008, equipment start-up for brass rod production became an important event in the modernization process. **Brass rods produced on the equipment conform to all quality requirements of the European market.**Production capacity of the equipment comprises 30 thousand tons annually.

The brass plant was designed, built, mounted and put into operation by forces of the four established Italian companies, namely Calamari - two melting furnaces; Coim – billet pre-heating furnace; Presezzi Extrusion – extrusion press; O.C.N. - two drawing lines.

At present the company conducts a large-scale work upon modernization, acquisition and installation of new equipment, actively develops new technologies.

2011 - The EDM wire production was mastered. The wire is manufactured under own brand "BRASSTON"

2013 - UPCAST technology-based oxygen-free copper production was introduced

2013 – the hydraulic drawing mill «HAD-50» was installed and mastered

2013-2016 – First and Second Conform lines were put into operation for copper bus-bar extrusion.

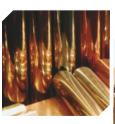
2016 – Line «HAD-50» was equipped with a modern correctly-stretching machine with automated control

2017 – Purchase of vacuum furnace for heat annealing

2018 – Installation of modular steam generator

2019-2021 – Start up of a new complex for aluminium powders production as well as steel drums manufacturing and start in the National project

«Labour productivity













NON - FERROUS METAL WORKING PLANT

~ 900

of employees

> 525

thousand m²

area of production sites

A leader of non - ferrous industry in Russia

>1000 pc.

of equipment

80 years

of metal working experience

in the top of THREE

biggest Russian producers of non-ferrous metals

~ 20

thousand tons

each year output

Q

own accredited testing analysis center

40%

share of Russian non - ferrous market







INTEGRATED MANAGEMENT SYSTEMS CERTIFICATION BODY «RUSSIAN CERTIFICATION TECHNOLOGIES», LTD

office 404, Generalskaya street, 3, Ekaterinburg city, 620062, Russia
№ POCC RU.0001.13ΦK11

CERTIFICATE OF CONFORMITY

№ POCC RU.ΦK11.K00605

Is given to Joint stock company
"Kamensk – Uralsky Non-ferrous Metal Working Plant"

40, Lermontov Street, Kamensk-Uralsky, Sverdlovsk region, 623414, Russia

This certificate verifies that, quality management system is applied to design and development of products and processes; production preparation; production, testing and realization of non-ferrous metals and alloys products: ingots, bars, rods, wires, stripes, shapes, tires, anodes, collector plates, powders and dusts

complies with the requirements of

GOST R ISO 9001-2015 (ISO 9001:2015)

Date of registration: **June 08, 2021**It is valid until: **June 08, 2024**

Certification cycle starting date: **June 08, 2021**First certification date: **January 10, 2007**

Head of the Integrated Management System Certification Body

Audit team leader

M.A. Koroleva

E.G. Tumakova

Certificate of conformity is considered to be valid, providing that 2 annual inspection audits are performed. Information about Certificate of conformity status can be obtained by phone: +7 (343) 310-22-33





Registration number: 00105

Countries we deliver to





Assortment of our products



BRASS PRODUCTS

	Material grade							
Nº	Symbol	Designation number	Product	Standard	Cross-section	Size, mm		
	6 7 70017	C10/C3 40 I	rods	EN 12164, EN 12165	• • •	5-140		
	CuZn39Pb3	CW614N	billets		•	200-250		
2	Cu7p400b2	CW617N	rods	EN 12164, EN 12165	• • •	5-140		
2	CuZn40Pb2		billets		•	200-250		
	CuZn37 CW508		rods	EN 12163 EN 12167	• • -	5-140		
3		CW508L	wire	EN 12166	•	0,8-11,5		
			billets		•	150-295		
	CuZn39Pb2 CW		rods	EN 12164, EN 12165		6-140		
4		CW612N	wire	EN 12166		0,28-10		
						billets		
5	CuZn36Pb2As	CW602N	rods	EN 12164, EN 12165	•	18-120		
6	CuZn35Pb1.5AlAs	Cw625N	rods	EN 12164, EN12165	•	5-140		
7	CuZn33Pb1.5AlAs	CW626N	rods	EN 12164, EN12165	•	5-140		
8	CuZn37Mn3Al2PbSi	CW 713R	rods	EN 12164, EN12165	•	5-75		

^{*} Technical conditions

Materials and alloys mentioned above are processed regularly, other materials and variations on request

BRONZE PRODUCTS

	Material grade						
Nº	Symbol	Designation number	Product	Standard	Cross-section	Size, mm	
	CuAllONi5Fe4	CW307G	rods	EN 12165, EN 12163	• -	16-140	
	CUAIIONISI E4	CW307G	billets			150-295	
	CuAll0Fe3Mn2	3Mn2 CW306G	rods	EN 12165 EN 12163	• -	16-140	
2	CUAIIUFESIVIIIZ		billets			150-295	
3	CuAl9Fe4Ni4Mnl	4Ni4Mn1	rods			15-130	
] 3			billets	EN 1982		150-295	
4	CuBe2	C. Dall	CuBe2 CWI01C	rods	EN 12163	• • •	5-120
4		Cubez	wire	EN 12166		0,1-12	
			rods	EN 12163	• • •	5-120	
5	CuSi3Mn1	CW116C	wire	EN 12166		0.1-10	
			billets			190; 243	
6	CuAl11Fe6Ni6	CW308G	rods	EN 12165 EN 12163	•	16-100	
7	CuAllOFe5Ni5-C	CC333G	billets	EN 1982	•	150-330	

^{*} Technical conditions

Materials and alloys mentioned above are processed regularly, other materials and variations on request

Assortment of our products

POWDERS

Nº	Product	Purity		
1	Atomized aluminium powder, secondary	85% 90% 93% 97%		
2	Atomized aluminium powder, secondary, passivated	85% 90% 93% 97%		
3	Aluminium powder for heat resistant alloys	96% 99,7%		

In addition to the above mentioned products we also produce copper powder for lubricant and desoxidation as well as several grades of bronze powder. Secondary atomized aluminium powder is packed in soft containers "Big Bag" 1000 kg weight

COPPER PRODUCTS

	Material grade					Size, mm
Nº	Symbol	Designation number	Product Standard		Cross-section	
			bus-bars	EN 13601		a=4-20 b=12,5-120
	Cu-ETP	CW004A	rods	EN 13601	• • -	5,0-140
	Cu-ETP	CVVOU4A	profiles, collector strips	EN 13605	▼	h>5mm
			wire	EN 13601	•	0,08-6,0
	Cu-OF	OF CW 008A	bus-bars	EN 13601		
2			rods	EN 13601	• • -	
			profiles,collector strips	EN 13605	▼	
			wire	EN 13601		
3	CuCrl	CuCrl CWI05C	rods	EN 12167	•	8-125
	COCII	CVVIOSC	billets		•	150-243, 250; 295
4	CuCrlZr	CWI06C	rods	EN 12163		10-80
4	CUCIIZI	CVVIOBC	billets		•	163, 190
	CuCo2Be	uCo2Be CW104C	rods	EN 12163	•	10-80
5			bus-bars			all sizes on request
			billets		•	190-243
6	CuCoNilBe	CM03C	bus-bars	EN 12167		12x70

NICKEL PRODUCTS

	Material grade					
Nº	Symbol	Designation number	Product	Standard	Cross-section	Size, mm
Ι,	Ni99,6	2.4060	rods	DIN17752	•	5-90
			wire	DIN17753	•	0,1-12
	NiCr8020	NiCr8020 2.4869	wire	DIN 17470	•	0,5-10
2			strip		_	2,0-3,0x20-30
	NiCr6015	2 4057	wire	DIN17753	•	0,5-10
3		2.4867	strip		_	2,0-3,0x20-30

* Technical conditions Materials and alloys mentioned above are processed regularly, other materials and variations on request.

COPPER-NICKEL PRODUCTS

	Material grade		de			
Nº	Symbol	Designation number	Product	Standard	Cross-section	Size, mm
1	CuNi10Fe	CW352H	billets rods wire	upon request	•	1-9
2	CuNi30Mn1FeTi	CW354H	wire	upon request	•	1-9



Contacts:

40, Lermontov Str, 623400, Kamensk-Uralsky Sverdlovsk region, Russia

Export Sales Department

Phone/Fax: +73439336-056 +73439336-120

e-mail: kuzocm@kuzocm.ru www.kuzocm.ru